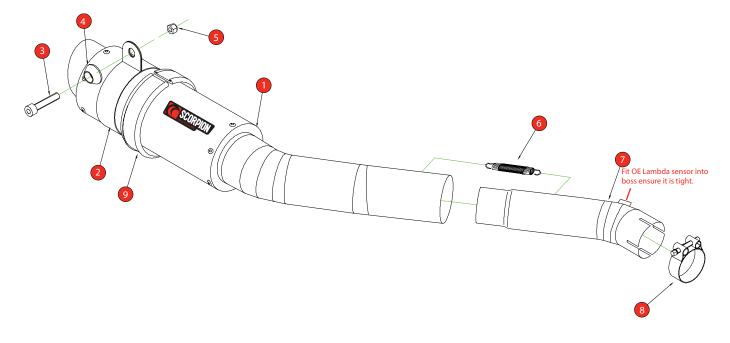
## FITTING INSTRUCTIONS

| Roy. | DI ( | 2 | K | 2 |  |
|------|------|---|---|---|--|

| BIKE  | SUZUKI GSX-R 1000  | PART NO.  | SI-1004               |
|-------|--|-----------|-----------------------|
| YEAR  | 2009 - 2011  | FIT KITS  | Z039.10394            |
| NOTES | Use standard fittings where not supplied Remove standard gasket if fitted. | DB-Killer | SCEXDBK28 - (Type EE) |



- 1 225mm RP-1 GP Silencer with intergrated CP 580
- 2 Titanium Silencer Strap (Z028.10013)
- 3 M8x40mm Cap Head Bolt (Z017.10076)
- 4 Bolt Finisher (Z026.20068)
- 5 M8 Nyloc Nut (Z017.10062)
- 6 Rubber Sleeved Spring (Z028.10030)
- 7 Connecting Pipe CP579

- 8 59-63mm Band Clamp (Z016.10001)
- 9 Square edge rubber (275mm long) (Z029.10024)

| E-MARK     | BSAU 193a 1990/t3 |  |
|------------|-------------------|--|
| ISSUE NO.  | 04                |  |
| DATE       | 22/10/2018        |  |
| AUTHORISED | J.Harkin          |  |
| CHECKED    |                   |  |
|            |                   |  |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



- A) Remove original exhaust from bike, taking care to keep all original components in a safe place.
- B) Refit Scorpion exhaust as per line diagram above.
- C) When fitted take bike for a short ride to ensure all functions are correct.
- D) When bike & exhaust are coll enough check all nuts and bolts are still secure.

