

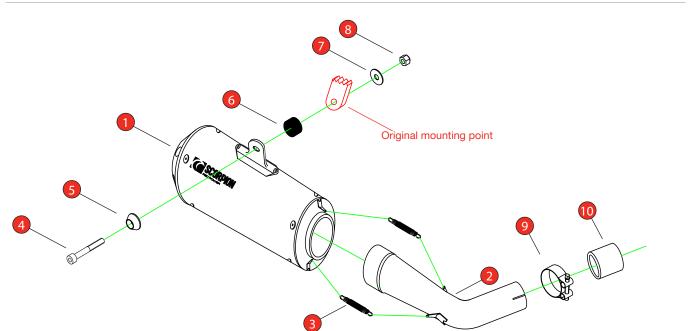
## **SCORPION // FITTING INSTRUCTIONS**



Bike	Honda MSX 125	Part No.	PHA-199
Year	2021-Current	Fit Kit	Z039.10715
Notes	Where not supplied use original fittings. Remove original gasket.	dB Killer	SCEXDBK49 (TYPE PD)

Estimated Fitting Time: 30 Minutes

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NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Closed Circuit Product
1	PSC445	Red Power Silencer	1	HOMOLOGATED	NO
2	CP1166	Connecting Pipe	1	DATE	14/09/2022
Fit Ki	t - Z039.10715			ISSUE	00
				AUTHORISED	S Shipley
3	Z028.10030	Rubber Coated Spring	2	L	
4	Z017.10082	M8 x 70 Cap Head Bolt	1		
5	Z026.20068B	Black Alloy Bolt Finisher	1		
6	Z026.20181	Black 15mm Spacer	1		
7	Z017.10825	M8 x 25mm Washer	1		
8	Z017.10062	M8 Nyloc Nut	1		
9	Z016.10006	37-40mm Clamp	1		
10	Z033.10069	Gasket	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

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HAND BUILT
IN ENGLAND

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A) Start by loosening the clamp between the header pipe and the rear silencer.

B) Remove the nut on the back of the silencer mounting point, then support the weight of the silencer and remove the mounting bolt.

C) Carefully remove the rear silencer from the bike. If the gasket stays on the header pipe remove it now as it's not required.

D) Place the supplied gasket onto the header pipe.

E) Slide the Scorpion connecting pipe along with the supplied clamp over the gasket on the header pipe.

F) Insert the connecting pipe into the Scorpion silencer and align the mounting bracket with the original mounting point.

G) Put the spacer between the mounting bracket on the silencer and the mounting point on the bike then attach with the supplied hardware. The diagram on the first page shows which hardware to use.

H) Fit the springs between the silencer and the connecting pipe.





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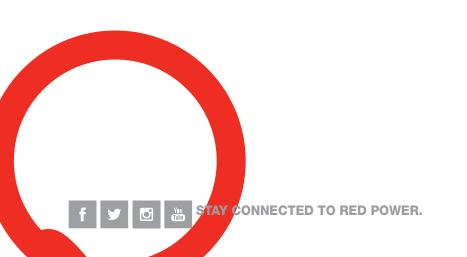




I) Align the system so that it is sitting in the correct position and is clear of any moving parts, then tighten the clamp between the header pipe and the connecting pipe.

J) Fully tighten the silencer mounting bolt.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.









HAND BUILT
<b>IN ENGLAND</b>

Bike	Honda MSX 125	Part No.	PHA-192
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Notes	Where not supplied use original fittings. Remove original gasket.	dB Killer	SCEXDBK49 (TYPE PD)

Estimated Fitting Time: 30 Minutes



Thank you for purchasing your Scorpion Silencer. Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion. Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



