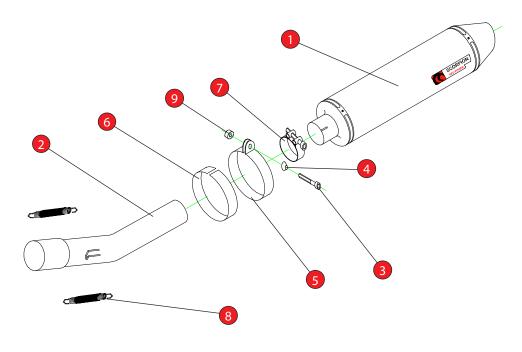
Roy.	DI	OCK	2	

BIKE	BMW F650GS	PART NO.	EBM -76
YEAR	2008 - 2012	FIT KITS	OVAL Z039.11580
NOTES	Use standard fittings where not supplied Remove standard gasket if fitted.	DB-Killer	SCEXDBK12 - (Type B)



- 1 400mm Oval Silencer ESC 51
- 2 Connecting Pipe CP466
- 3 M8 x 20mm Cap Head Bolt (Z017.10072)
- 4 Aluminium Bolt Finisher (Z026.20068)
- 5 Oval Silencer Strap (Z028.10230)
- 6 Silencer Strap Rubber (Z029.10022)
- 7 51-55mm Band Clamp (Z016.10002)

- 8 2 off Rubber Sleeved Springs (Z028.10030)
- 9 M8 x 10mm Alloy Spacer (Z026.10004)

E-MARK ROUND	N/A	
E-MARK OVAL	SCDB-OS e4 2072	
ISSUE NO.	1	
DATE	13/12/2018	
AUTHORISED	J.Harkin	
CHECKED		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



- A) Remove original exhaust from bike, taking care to keep all original components in a safe place.
- B) Refit Scorpion exhaust as per line diagram above.
- C) When fitted take bike for a short ride to ensure all functions are correct.
- D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

