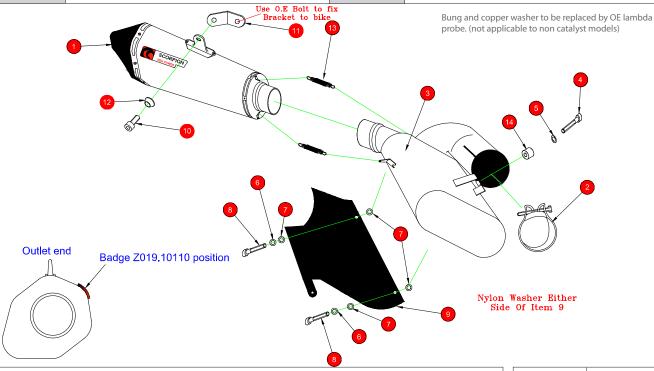
Roy.	Case	1	1	

BIKE	HONDA CBR 1000 RR	PART NO.	RHA - 95
YEAR	2008 - 2011	FIT KITS	Z039.20440
NOTES	Use standard fittings where not supplied Remove standard gasket if fitted.	DB-Killer	SCEXDBK25 - (Type Y)



- 1 Serket Silencer RSC 223
- 2 51-55mm Band Clamps (Z016.10002)
- 3 Connecting Box CP668
- 4 M8 x 30mm Cap Head (Z017.10074)
- 5 M8 x 17mm Washer (Z017.10831)
- 6 2 x M6 Star Washers (Z017.10614)
- 4 x Nylon Washers (Z017.12748)
 2 x M6 x 10mm Button Heads (Z017.12707)

- 9 Carbon Fibre Fairing (Z028.10214)
- 10 M8x20mm Cap Head Bolt (Z017.10072)
- 11 Mounting Bracket (Z015.30942)
- 12 Alloy Bolt Finisher (Z026.20068)
- 13 Rubber Coated Springs (Z028.10030)
- 14 15mm Alloy Spacer (Z026.10005)
- 15 Heat Shield Left & Right (Z028.10220) (Z028.10219)

E-MARK BOX	HA-95@42295 (5) (9)
E-MARK OVAL	HA-95@42295 (9)
ISSUE NO.	04
DATE	16/10/2018
AUTHORISED	J.Harkin
CHECKED	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



Fitting instructions overleaf:



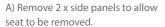
Box.	Case	1	1	

BIKE	HONDA CBR 1000 RR	PART NO.	RHA - 95
YEAR	2008 - 2011	FIT KITS	Z039.20440
NOTES	Bung and copper washer to be replaced by OE lambda probe. (not applicable to non catalyst models)	FEATURES	

CONTINUED FROM OVERLEAF:



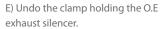






C) You can now disconnect the servo cable, and then re-fit the servo unit.

D) To allow access unbolt lower fairing on left hand side of bike, this will then allow you to remove the lambda sensor.



F) Remove the bolt holding O.E silencer to footrest.

G) The O.E silencer now can be removed from the bike.

H) Take the supplied heat mat and fit inside of the fairing.















Roy I	250	11

BIKE	HONDA CBR 1000 RR	PART NO.	RHA - 95
YEAR	2008 - 2011	FIT KITS	Z039.20440
NOTES	Bung and copper washer to be replaced by OE lambda probe. (not applicable to non catalyst models)	FEATURES	

CONTINUED FROM OVERLEAF:











- I) Sild the underbelly box onto the original pipework and tighten up the clamp.
- J) Tighten up the bolt into mounting bracket.

K) For cat model bikes, re fit lambda sensor in mounting boss and tighten.

For none cat models, tuse the bung provided to put into the lambda boss and tighten up. With the underbelly box, lambda sensor on and all tightend up you can now fasten the fairing back into place.

- L) Fit the Scorpion silencer onto the outlet of the underbelly box .
- M) Bolt through bracket onto footrest. When silencers are aligned tighten both the clamp and bracket.
- N) Fit scorpion supplied infill panel and tighten up 3 bolts. Ensuring that 2 holes under silencer are aligned first. Fibre washers MUST be used between panel and underbelly silencer.

When all the above steps have been completed doble check all nuts and bolts are tight and that all original bike functions are not impaired. When satisfied fitment is correct take your bike for a short run to ensure system is sealed correctly and there are no gas leaks. After a short run, allow your bike to cool and check all nuts and bolts are tight.

Cleaning instructions overleaf:



Rov.	(25C)	1	1

BIKE	HONDA CBR 1000 RR	PART NO.	RHA - 95
YEAR	2008 - 2011	FIT KITS	Z039.20440
NOTES		FEATURES	

Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

"Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes."

