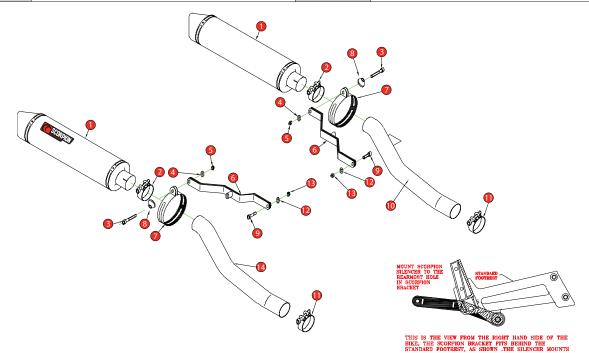
Box: PLOCK 2x2

FITTING INSTRUCTIONS 1

BIKE	Yamaha XJR1300	PART NO.	EYA-52
YEAR	1999-03	FIT KITS	OVAL Z039.11133 / ROUND Z039.10133
NOTES	Use standard fittings where not supplied Remove standard gasket if fitted.	DB-Killer	2 x SCEXDBK12 - (Type B)



- 1 2 x 350mm Silencers ESC 55
- 2 2 x 51-55mm Band Clamps (Z016.10002)
- 3 2 x M8 x 25mm Cap Head Bolts (Z017.10073)
- 4 2 x M8 x 17mm Washers (Z017.10831)
- 5 2 x M8 Nyloc Nuts (Z017.10062)
- 6 2 x Mounting Brackets (Z015.10008)
- 7 Composite Strap (R-Z038.10090)(O-Z038.10088)
- 8 2 x Aluminium Bolt Finishers (Z026.20068)
- 9 2 x M10 x 45mm Cap Head Bolts (Z017.10098)
- 10 Connecting Pipe CP 73 L/H
- 11 2 x 47-51mm Band Clamps (Z016.10003)
- 12 2 x M10 Washers (Z017.10108)
- 13 2 x M10 Nyloc Nuts (Z017.10103)
- 14 Connecting Pipe CP 74 R/H

	E-MARK ROUND	BSAU 193a 1990/t3	
	E-MARK OVAL	BSAU 193a 1990/t3	
	ISSUE NO.	08	
	DATE	04/08/21	
	AUTHORISED	M.Ydlibi	
	CHECKED		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

- A) Remove original exhaust from bike, taking care to keep all original components in a safe place.
- B) Refit Scorpion exhaust as per line diagram above.
- C) When fitted take bike for a short ride to ensure all functions are correct.
- D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

